

Recycled Soft Micronised PVC Particles Characteristics

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These guidelines are not made to replace the existing characteristics have been contractually agreed. They are made to provide an information benchmark to purchasers of any recycled PVC particles.

Characteristics			
Product name	Indicate the name of product.		
Product reference	Indicate the reference of product.		
Applications	Indicate for which applications the product can be used.		
Origin of the material	Indicate the origin of the waste used to produce the product (see glossary).		
Colour	Indicate the colour of the product (see glossary)		
Technical properties	Value	Unit	Test Method
Bulk density		kg/m ³	Annex B of EN 15346 or EN ISO 1183
Hardness		Shore	EN ISO 868
Tensile stress at yield		MPa	EN ISO 178
Tensile stress at break		%	EN ISO 178
Particles size (average)		mm	Annex D EN 15346
Particles distribution (min - max)		mm	Annex D EN 15346
Moisture		weight %	Muffle oven or TGA Weight loss at 105°C
Colour		L, a, b	Colorimeter
Impurities		N/A	Internal procedure
Appearance		N/A	Visual inspection
Transport			
Packaging	Indicate the used packaging		
Transport/contract documents	The document will be provided with the product.		
Truck load (min, tonne)	Indicate the minimum truck load.		
Producer's information			
Company name			
Company address			
Date			

Disclaimer: PRE will not be responsible for any legal action potentially related to the quality and authenticity declared in this document. The contractual parties must be in compliance with all the existing legislations.

Glossary

- Origin: Post-consumer and/or Pre-consumer
- Colour: White, Grey, dark or other
- Impurities: describe the impurities visible in the micronized particles
- Appearance: describe if the micronized particles have a normal appearance.