

Recycled Rigid PVC Pellets Characteristics

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These guidelines are not made to replace the existing characteristics have been contractually agreed. They are made to provide an information benchmark to purchasers of any recycled PVC pellets.

Characteristics			
Product name	Indicate the name of product.		
Product reference	Indicate the reference of product.		
Applications	Indicate for which applications the product can be used.		
Origin of the material	Indicate the origin of the waste used to produce the product (see glossary).		
Colour	Indicate the colour of the product (see glossary)		
Technical properties	Value	Unit	Test Method
Bulk density		kg/m ³	Annex B of EN 15346 or EN ISO 1183
Vicat softening temperature		°C	EN ISO 306
Modulus elasticity		MPa	EN ISO 178
Pellets size (average)		mm	Internal procedure
Pellets distribution (min - max)		mm	Internal procedure
Filtration		µm	Internal procedure
Moisture		weight %	Muffle oven or TGA Weight loss at 105°C
Colour		L, a, b	Colorimeter
Impurities		N/A	Internal procedure
Appearance		N/A	Visual inspection
Transport			
Packaging	Indicate the used packaging		
Transport/contract documents	The document will be provided with the product.		
Truck load (min, tonne)	Indicate the minimum truck load.		
Producer's information			
Company name			
Company address			
Date			

Disclaimer: PRE will not be responsible for any legal action potentially related to the quality and authenticity declared in this document. The contractual parties must be in compliance with all the existing legislations.

Glossary

- Origin: Post-consumer and/or Pre-consumer
- Colour: White, Grey, dark or other
- Filtration: Indicate the filter used during extrusion in μm
- Impurities: describe the impurities visible in the pellet
- Appearance: describe if the pellet has a normal shiny and smooth appearance.